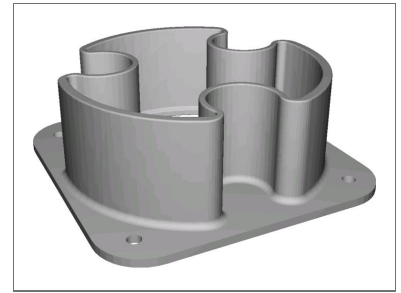


Embase fixation fluide chimique



Print start date	23.11.2022 10:49
Print time	2 h 58 min
File source	CLOUD
Print process	Finished

PRINT DETAILS

Profile status	Default	Durability	Normal	Side walls	2
Visual quality	Normal	Infill percent	20%	Top walls	6
Layer height	0.25 mm	Print surface	PEI	Bottom walls	4

MATERIAL

Material type	Name	Manufacturer	Consumption	Condition	UID
Model	ULTEM (TM) AM9085F	Sabic	68g	-	32:88:5E:D3
Support	-	-	-	-	-

HARDWARE SUMMARY

Printer	INDUSTRY F421	Printing module	M360
Printer serial number	F421.21115	Module serial number	MZG.F.033.20.20
Firmware version	2.0.15		

TIME TO MAINTENANCE

Printer calibration	463 h	Module calibration	455 h
Printer maintenance	192 h	Module tool change	272 h
Printer service	1692 h	Module service	2272 h

SUMMARY OF PRINTING PROCESS PARAMETERS

Parameter	Set temperature	Tolerance	Average temperature	Standard deviation
Tool T0	360 C	±10.0 C	359 C	0.94 C
Tool T1	0 C	±0.0 C	0 C	0.00 C
Heatbed	180 C	±10.0 C	179 C	0.70 C
Chamber	180 C	±10.0 C	179 C	2.36 C